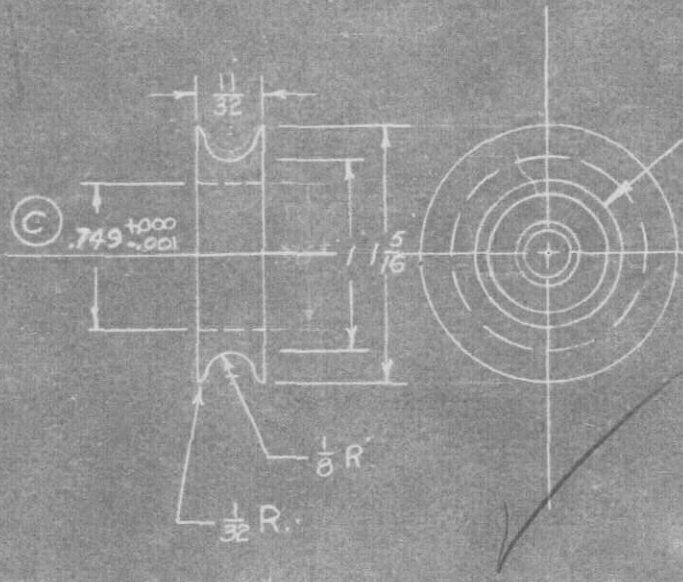


REV.	EQ. NO.	SHIP NO.	CHANGE	DATE	CHECK	CUST. APPL.
A	2512	725	OBsolete - REPLACED BY FORMICA	12-29-40	N.R.	J.E.C.
B	3040	726	REINSTATE - LG-40-11	8-26-43	R.S.	
C	3175	800	749 ¹⁰⁰⁰ _{-.001} WAS .750 ^{-.000} _{-.001}	7-8-43	M.C.	C.U.C.
D	5188	726	ADDED INFORMATION	1-10-44	K.C./L.S.B.	C.V.C.

LG-40-11

C.A.A.

PRODUCTION
RELEASE



NORMA HOFFMAN SIR-TF PRESS FIT

ARCHIVE
IS
FEB 2 1944

PROCESS AND FINISH SPECIFICATIONS NR.		
PART NO.	IN DETAIL	IN ASSY.
ANODIZE	<input checked="" type="checkbox"/>	
INT. - ZN. CH. PRIME		
EXT. - ZN. CH. PRIME		
ZN. CH. COMP. TYPE		
FINISH CO. ST.		

NOTE
USED ON SHIPS 533-725 INC.
* (B) & 726 & UP

APPLY PETROLATUM TO BEARING BEFORE PRESSING IN TO PULLEY.

IT IS PERMISSABLE TO USE SIX (FAFNIR) BEARINGS IN PLACE OF SIR-TF (NORMA HOFFMAN).

PUNCH. NO. PER UNIT	FABR.	PART NO.	NAME	STOCK	MATERIAL	ARMY MATERIAL SPEC.	NAVY	T. S.	UNIT WT.	EXT. WT.	UNIT WT.	EXT. WT.
✓	✓	SIR-TF	BEARING	1 1/2 OD x 5/16 DURAL	17 ST							
				NORMA HOFFMAN								
LIMITS UNLESS OTHERWISE SPECIFIED				HOWARD AIRCRAFT CORPORATION		DRAWN	FT	2-19-42	APPR.	CALC.	ACTUAL	
FRACTIONAL ± 1/32				CHICAGO ILLINOIS		TRACED			ARMY			REV.
DECIMAL ± .010				PULLEY		CHECKED	E E	3-10-42	NAVY			D
2	GH-2	1701	LG-28			STRESS						
2	NH-1	726	LG-28	FINISH	NOTED*	PREL. ENG.						
2	15	*726	LG-28	HEAT TREAT		CHIEF ENG.						
				SCALE	FULL							
					TAID WHEEL ASSEM.							

LG-40-11

DWG. NO.	TITLE	LET.	E. O.	BY	HOWARD AIRCRAFT CORP.				N ^o	5299	
LG-10-11	PULLEY-TAILWHEEL ASSEM.			SB	ENGINEERING ORDER				DWG. CHG.	<input type="checkbox"/>	
					DWN.	STR.	ENG.	PROD.	CUST.	ADV. INF.	<input type="checkbox"/>
					SB		SB	KT		SERIAL NO.	
			X	1/10/44			1-13-44	-16			

SHEET OF REASONS
 BEARINGS
 SIR-TF ARE
 UNAVAILABLE

IT IS PERMISSABLE TO USE SIK (FAFNER) BEARINGS
 IN PLACE OF SIR-TF (NORMA HOFFMAN.)

DEPARTMENT
 JAN 11 1944
 ISSUED
 ENGINEERING

					EFFECT ON INTERCHANGEABILITY	
PART NO.	WAS	NOW			REWORK	
	No. PER SHIP		WAS	NOW	SCRAP	
BILL OF MATERIAL CHANGES						